


Installation instructions

 Refer to installation use and maintenance manual for more information.



2 phase bipolar stepper drive technical data:

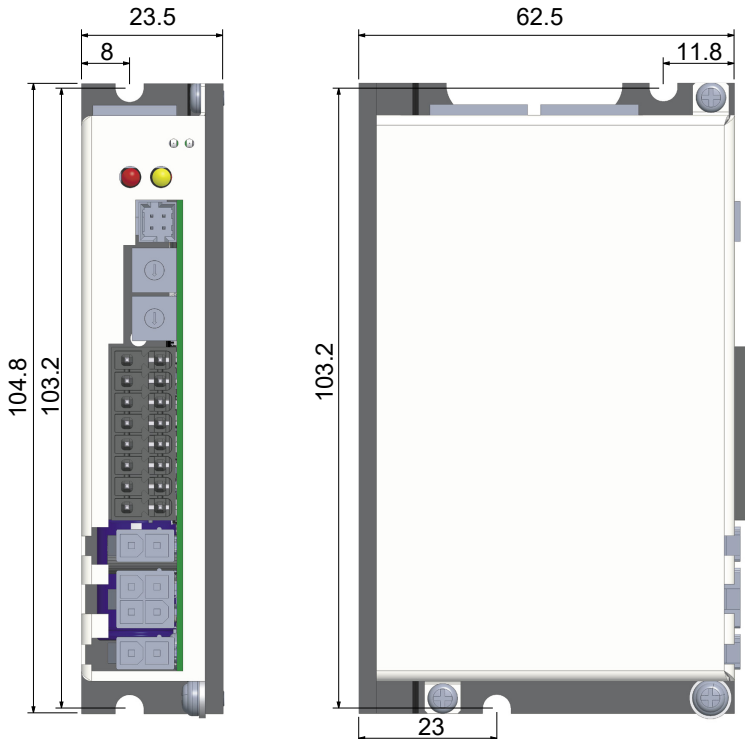
- DC power supply: 12 ± 48 Vdc
- DC logic supply: 12 ± 48 Vdc (optional and not isolated)
- Phase current: up to 6 Apeak
- Chopper frequency: ultrasonic 40KHz
- Stepless Control Technology (65536 position per turn)
- Protections against: over current, over/under voltage, overheating, short circuit between motor phase-to-phase and phase-to-ground
- EtherCAT communication interfaces
- Service SCI interface for programming and real time debugging
- 4 digital inputs (opto-coupled)
- 2 digital outputs (opto-coupled)
- Dimensions: 104.8 x 62.5 x 23.5 mm (without connectors)
- Protection degree: IP20
- Pollution degree: 2
- Category C3 following standard EN 61800-3
- Working temperature $5^{\circ}\text{C} + 40^{\circ}\text{C}$; Storage temperature $-25^{\circ}\text{C} + 55^{\circ}\text{C}$
- Humidity: $5\% + 85\%$ not condensing

TITANIO
VECTOR · STEPPER · DRIVES

error
less
servo
efficient
else
technology
by Ever Elettronica

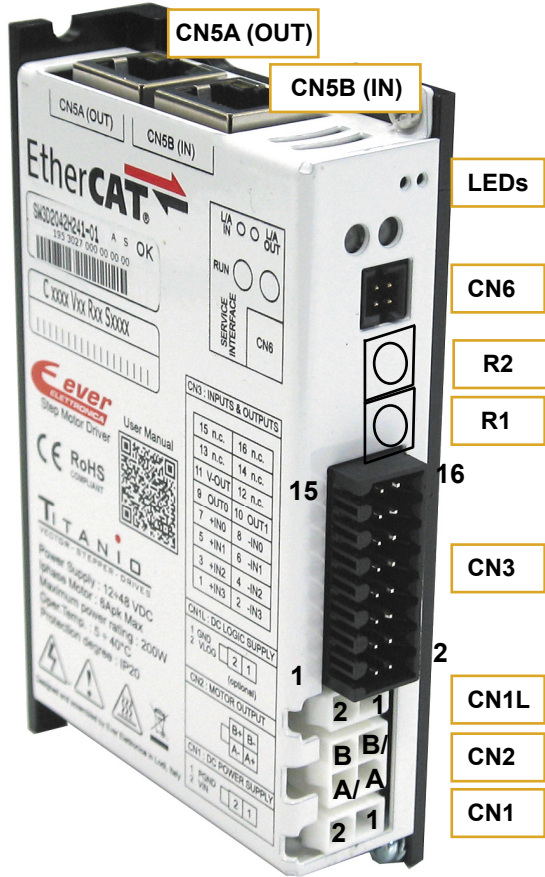
EtherCAT
EtherCAT® is registered trademark and patented technology,
licensed by Beckhoff Automation GmbH, Germany.

Mechanical data



System connections

Connectors:



Power and Logic supplies are not isolated but they have common reference inside the drive. (GND and PGND are in common)

System connection

CN1: Power supply

2 positions, pitch 4.2mm double row, PCB header connector

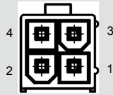
| | | | |
|-------|------|--------|--------------------------------|
| CN1.1 | PGND | PWR_IN | Negative DC power supply input |
| CN1.2 | VIN | PWR_IN | Positive DC power supply input |



CN2: Motor connection

4 positions, pitch 4.2mm double row, PCB header connector

| | | | |
|-------|----|---------|-----------------------|
| CN2.1 | B/ | PWR_OUT | Motor output phase B/ |
| CN2.2 | A | PWR_OUT | Motor output phase A |
| CN2.3 | B | PWR_OUT | Motor output phase B |
| CN2.4 | A/ | PWR_OUT | Motor output phase A/ |



CN1L: Logic supply

2 positions, pitch 4.2mm double row, PCB header connector

| | | | |
|--------|------|--------|--------------------------------|
| CN1L.1 | GND | PWR_IN | Negative DC logic supply input |
| CN1L.2 | VLOG | PWR_IN | Positive DC logic supply input |

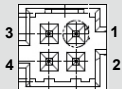


Not isolated from the power.

CN6: Service SCI interface

4 positions, pitch 2mm double row, PCB header connector

| | | |
|-------|-------|---------------------------------------|
| CN6.1 | TX/RX | Transmit / Receive Line |
| CN6.2 | DE/RE | Drive Enable Negated / Receive Enable |
| CN6.3 | +5V | +5V power out |
| CN6.4 | GND | DNG power out |

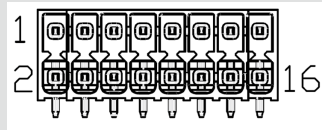


This connection is only possible with hardware and software provided by Ever.

CN3: Inputs and outputs

16 positions, pitch 3.5mm double row, PCB header connector

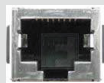
| | | | |
|--------|----------|---------|---------------------------------|
| CN3.1 | +IN3 | DIG_IN | Digital input 3 positive side |
| CN3.2 | -IN3 | DIG_IN | Digital input 3 negative side |
| CN3.3 | +IN2 | DIG_IN | Digital input 2 positive side |
| CN3.4 | -IN2 | DIG_IN | Digital input 2 negative side |
| CN3.5 | +IN1 | DIG_IN | Digital input 1 positive side |
| CN3.6 | -IN1 | DIG_IN | Digital input 1 negative side |
| CN3.7 | +IN0 | DIG_IN | Digital input 0 positive side |
| CN3.8 | -IN0 | DIG_IN | Digital input 0 negative side |
| CN3.9 | DIG_OUT0 | DIG_OUT | PNP digital output OUT0 |
| CN3.10 | DIG_OT1 | DIG_OUT | PNP digital output OUT1 |
| CN3.11 | V_OUT | PWR_IN | 24Vdc supply for digital output |
| CN3.12 | n.c. | | Not connected |
| CN3.13 | n.c. | | Not connected |
| CN3.14 | n.c. | | Not connected |
| CN3.15 | n.c. | | Not connected |
| CN3.16 | n.c. | | Not connected |



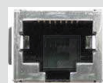
CN5A e CN5B: EtherCAT interface

RJ45, 8 positions shielded, PCB header connector

Dual RJ45 connectors (IN-OUT)
100BASE-TX (100Mb/sec) ports
Accept standard Ethernet cable (CAT5 or higher)



CN5B (IN)



CN5A (OUT)

Working Status (Led)

| Visualization status | | Description |
|----------------------|--|---|
| 1 | ✗ Green OFF | Bus status 'Init' |
| 2 | ● Green ON | Bus status 'Operational' |
| 3 | ● Green Blinking | Bus status 'Pre-Operational' |
| 4 | ● Green Single Flash | Bus status 'Safe-Operational' |
| 5 | ● Blue ON | Error: connect with Service SCI kit and check with software |
| 6 | ● Blue ON and Yellow ON | Drive in boot mode. A new firmware should be downloaded to drive |
| 8 | ● Blue ON Red Blinking (200ms) | Initialization phase. Should last few seconds. While in this condition the drive is not fully operational |
| 9 | ● Yellow ON Red OFF Blue OFF | Missing setting of Inominal |
| 10 | ● Yellow Blinking (500ms) Red OFF Blue OFF | Warning : connect with Service SCI kit and check with software |
| 11 | ● Red ON | Protection: Motor is in open phase condition |
| 12 | ● Red Blinking (200ms) | Current protection |
| 13 | ● Red ON (1sec) + Yellow 1 Blink | Under/Over voltage protection |
| 15 | ● Red ON (1sec) + Yellow 3 Blink | Thermal protection |
| 16 | ● Red ON (1sec) + Yellow 4 Blink | Motor Feedback Error |
| 17 | ● Red ON (1sec) + Yellow 5 Blink | Missing Safe Torque Off |
| 18 | ● Red ON (1sec) + Yellow 6 Blink | Motor Current Regulation is out of range |
| 19 | ● Red ON (1sec) + Yellow 7 Blink | eePLC User Protection (generated by setting bit #0 of eePLC_User_Settings) |



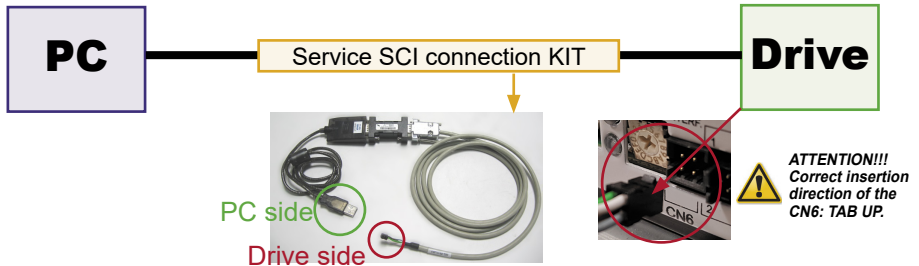
NOTE: Drive could be considered in a correct status if leds Red, Yellow and Blue are all OFF.
In general:

- Led Blue indicates a software internal fault or a non-operative condition
- Led Red indicates an alarm or a drive protection
- Led Yellow indicates a warning

Service SCI connection



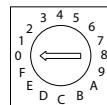
This connection is **only possible** with hardware and software provided by Ever.
Kit code: SW3_SERV00-SL.



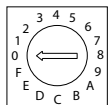
Roto-Switches settings (only for SW3D2042H241-00)

| | | EtherCAT ID Selection (Hexadecimal Value) | | | | | | | | | |
|------------------|--------------------------|--|---|---|-----|-----|----|-----|-----|-----|---|
| R1 x 16 (MSD) | | 0 | 0 | 0 | 0 | ... | 2 | 2 | ... | F | F |
| R2 x 1 (LSD) | | 0 | 1 | 2 | 3 | ... | C | D | ... | E | F |
| ECAT-ID # | SW settings (default) | 1 | 2 | 3 | ... | 44 | 45 | ... | 254 | 255 | |

x 16
(MSD)
R1



x1
(LSD)
R2



R1 (MSD): Most Significant Digit that must be multiplied per 16.

R2 (LSD): Least Significant Digit that must be multiplied per 1.

Example: 5C

$$R1 = 5 \text{ ----> } 5 \times 16 = 80$$

$$R2 = C \text{ ----> } 12 \times 1 = 12$$

$$\text{EtherCAT ID} = 92$$



If not using the STO feature, the interface must be connected to an external +24Vdc supply in order enabled the drive (see above pictures).

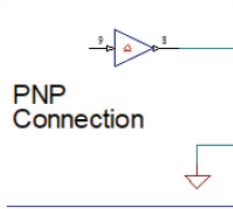
Digital inputs connection



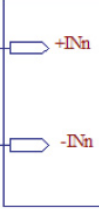
Differential PNP, NPN and Line Driver type.

5 - 24Vdc INPUTS

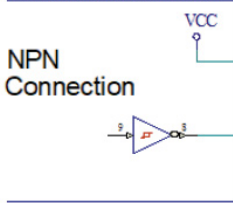
External Control Logic



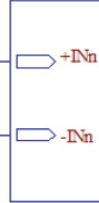
Drive



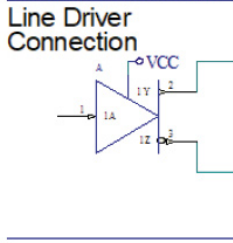
External Control Logic



Drive



External Control Logic



Drive

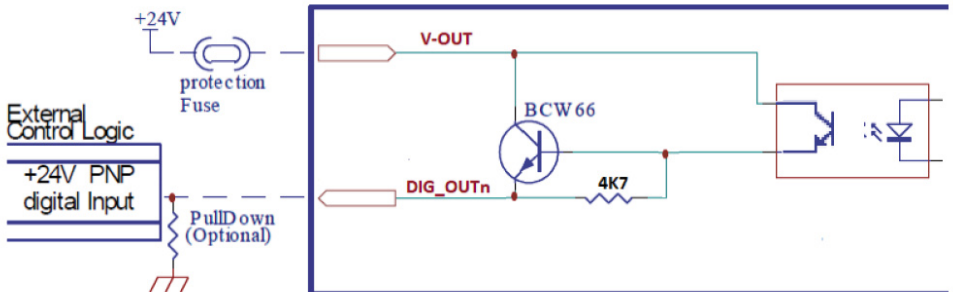


| Characteristics | MIN. | MAX. | Unit |
|-----------------------------|------|------|------|
| Supply voltage | 5 | 24 | Vdc |
| Inputs frequency | -- | 5 | Mhz |
| Threshold switching voltage | 2.5 | -- | Vdc |
| Current at 5 Vdc | -- | 6 | mA |
| Current at 24 Vdc | -- | 10 | mA |

Digital output connection



Digital outputs are PNP with $V_{OUTmax} = 24 \text{ Vdc}$, $I_{OUTmax} = 100 \text{ mA}$, $F_{max} = 1 \text{ kHz}$.



Mating connectors

| Connector | Description |
|-------------|---|
| CN1 | Molex 39-01-2025 |
| CN1L | Molex 39-01-2025 |
| CN2 | Molex 39-01-2045 |
| CN3 | Weidmuller 1727690000 |
| CN5A / CN5B | Ethernet standard cables (CAT5 or higher) |

Cable selection

| Function | Cable | |
|---------------------|---|-----------------------------|
| | Minimum | Maximum |
| Power supply and PE | 0.5 mm ² (AWG20) | 1.3 mm ² (AWG16) |
| Motor outputs | 0.5 mm ² (AWG20) | 1.3 mm ² (AWG16) |
| Inputs and Outputs | 0.2 mm ² (AWG24) | 1.3 mm ² (AWG16) |
| EtherCAT interfaces | Ethernet standard cables (CAT5 or higher) | |

Verify the installation

- Check all connection: power supply and inputs/outputs.
- Make sure all settings right for the application.
- Make sure the power supply is suitable for the drive.
- If possible, remove the load from the motor shaft to avoid that wrong movements cause damage.
- Enable the current to the motor and verify the applied torque.
- Enable a movement of some steps and verify if the rotation direction is the desired one.
- Disconnect the power supply, connect the load on the motor and check the full functionality.

Analysis of malfunctions



When any of the following situations occur, the drive is placed in a fault condition.

| DEFECT | CAUSE | ACTION |
|---|--|---|
| Intervention of the thermal protection. | Can be caused by a heavy working cycle or a high current in the motor. | Improve the drive cooling by a natural or fan air flow. Consider to use a motor with a higher torque vs current rating. |
| Intervention of the current protection. | Short circuit on the motor powering stage(s) of the drive. | Check motor windings and cables to remove the short circuits replacing faulty cables or motor if necessary. |
| Intervention of the over/under voltage protection | Supply voltage out of range. | Check the value for the supply voltage. |
| Open phase motor protection. | Motor windings to drive not proper connection. | Check motor cables and connections to the drive. |



When any of the following situations occur, the drive doesn't work and isn't placed in an error condition.

| DEFECT | CAUSE | ACTION |
|---|---|--|
| Noisy motor movement with vibrations. | Can be caused by a lack of power supply to a phase of the motor or a poor regulation of the winding currents. | Check the cables and connections of the motor and/or change the motor speed to avoid a resonance region. |
| The external fuse on the power supply of the drive is burned. | Can be caused by a wrong connection of the power supply. | Connect the power supply correctly and replace the fuse. |
| At high speed, the motor torque is not enough. | Can be due to a 'self-limitation' of motor current and torque. | Increase the motor current (always within the limits), increase the supply voltage, change motor connection from series to parallel. |

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